

Garant

Indexable insert for turning CC.T 120404, for finish machining, Grade: HB7130-2

**Order data**

Order number	260064 HB7130-2
GTIN	4062406750138
Item class	21G

Technical description

Grade	HB7130-2
ISO code indexable insert	CCMT 120404
Cutting speed v_c main application	80 - 270 m/min
Chip breaker	VS
Main application	M
Feed f	0.1 - 0.3 mm/rev.
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting conditions	slightly interrupted

Cutting depth a_p	0.2 - 2.5 mm
Tolerance	M
Tool material	Carbide
Type of product	Indexable insert for turning